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RBE117-15004W6**Job Sheet 203703****Part No:** RBE117-15004W6**Job Qty:** 1 pcs**Part Name:** Push Out / Press In Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/26/19**Job Tracking No:****Due Date:** 1/24/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG RBE117-15004W6 Rev.B IPP Rev. A 18.12.20 New issue DP Verify DD/IPP Rev. B 19.06.06 drawing
revision DP Verify DD

Ship Via:

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Container No: S242546**Part:** RBE117 - 15004W6**Job No:** 203703**Serial No/Batch:** S242546**Revision:** B**Inspector:****Exp Date:****Instructions:****Date:** 12/19/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	1/24/20	0.00	0.00		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
100	Small Fab - 2 - B4B	1 pcs	1/24/20	0.00	1.00		Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
110	QC 5	1 pcs	1/24/20	0.00	0.00		QC 5 - 10		DEC 19 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/24/20	0.00	0.00		Packaging 3 - 1 - B4B		MLL
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - FG	1 pcs	1/24/20	0.00	0.00		QC 21 - FG - 21		DEC 20 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 90 - Issue S/N

Descriptions: 100 - 1-Glue placard RBE117-15004W6-23 to RBE117-15004W6-21 foam as per DWG. 2-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location;

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Small Fab - Issue SN	5 223689
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	90-Small Fab - Issue SN	5021040
APP-1400-E	Case	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5 222853
137A RBE117-15004W6-1	Drift	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 227437
137A RBE117-15004W6-15	Spacer Ring	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 229126
RBE117-15004W6-17	Ring	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 229155
RBE117-15004W6-19	Bottom Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5 222849
RBE117-15004W6-21	Foam, Top use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5 222850
158 RBE117-15004W6-23	Content Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 22014
137A RBE117-15004W6-3	Thrust Piece 1	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 231522
137A RBE117-15004W6-5	Tube 1	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 230752
RBE117-15004W6-7	Tube 2	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 231412
RBE117-15004W6-9	Thrust Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5 24130

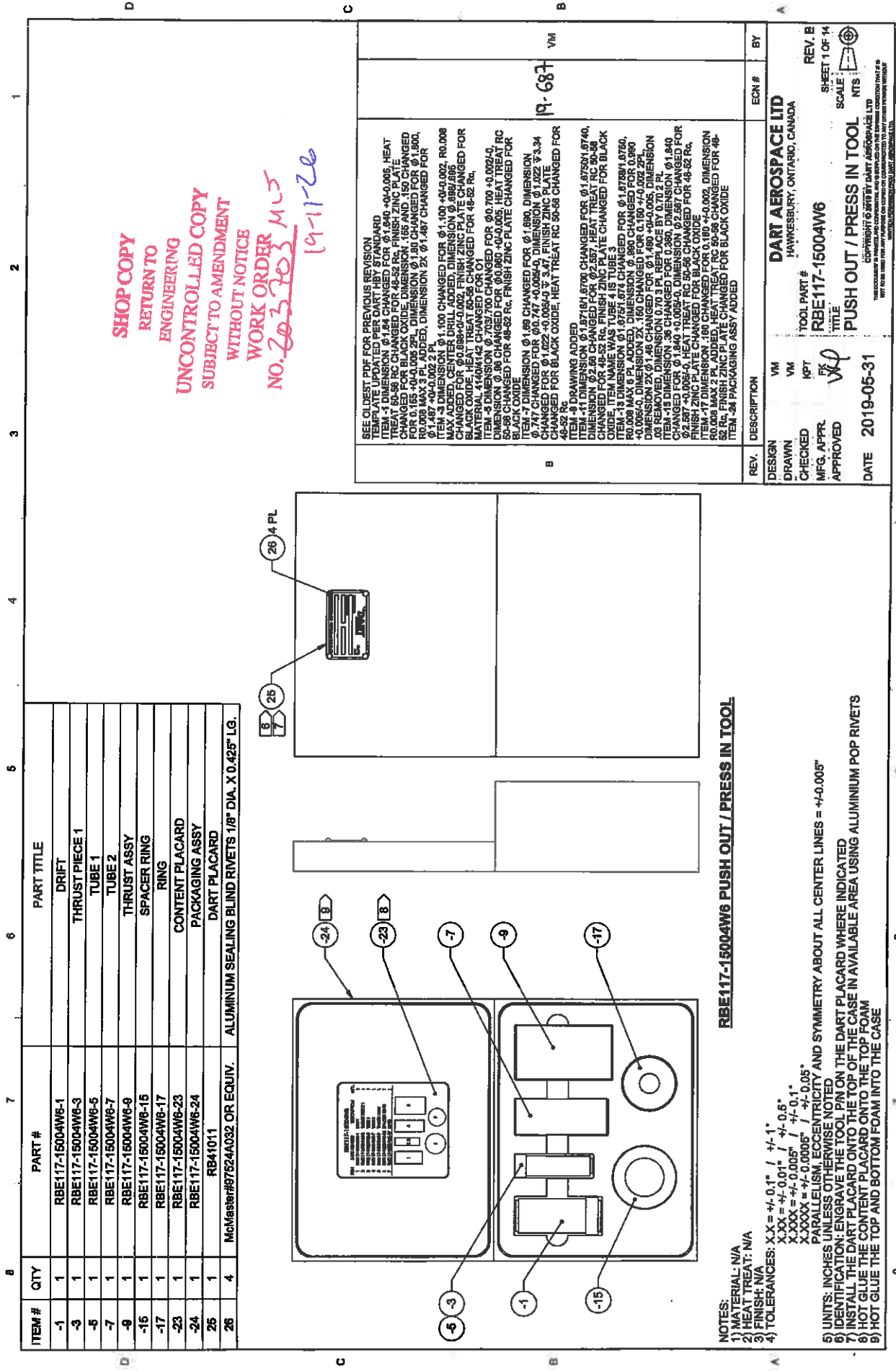
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - Issue SN	97524A032	4	605	0
	RB41011	1	237	0
100-Small Fab - 2 - B4B	APP-1400-E	1	16	0
	RBE117-15004W6-1	1	10	0
	RBE117-15004W6-15	1	12	0
	RBE117-15004W6-17	1	12	0
	RBE117-15004W6-19	1	1	0
	RBE117-15004W6-21	1	1	0
	RBE117-15004W6-23	1	5	0
	RBE117-15004W6-3	1	5	0
	RBE117-15004W6-5	1	5	0
	RBE117-15004W6-7	1	5	0
	RBE117-15004W6-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/26/19 7:32 AM Dart.lajeunesse.marie



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ITEM #	QTY	PART #	PART TITLE
-1	1	RBE117-15004W6-1	DRIFT
-3	1	RBE117-15004W6-3	THRUST PIECE 1
-5	1	RBE117-15004W6-5	TUBE 1
-7	1	RBE117-15004W6-7	TUBE 2
-9	1	RBE117-15004W6-9	THRUST ASSY
-15	1	RBE117-15004W6-15	SPACER RING
-17	1	RBE117-15004W6-17	RING
-23	1	RBE117-15004W6-23	CONTENT PLACARD
-24	1	RBE117-15004W6-24	PACKAGING ASSY
-25	1	RB41011	DART PLACARD
-26	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	